

803 FLEX ADDITIVE



GENERAL TECHNICAL DESCRIPTION

Special additive for flexing of 2K products
Improves the flexibility of paint for parts made of plastic (e.g. bumpers, spoiler, etc).
Made of highly flexible resin mixture
Easy to use

SURFACE

Mainly plastic parts of the car

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry then air dried

PRODUCT APPLICATION

- Shake well before use.
- 2K Primers: add 5% 803 FLEX ADDITIVE in part A, then mix in the hardener and the thinner.
- 2K Clearcoats & Topcoats: add 10 - 15% 803 FLEX ADDITIVE in part A, then mix in the hardener and the thinner.
- Follow each product's application instructions.

FLASH POINT

23°C / 73°F

SPECIFIC GRAVITY

0.94 g/cm³

SOLID CONTENT

(NO THINNER)

35% Weight

VOC (2004/42/EC)

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THEORETICAL COVERAGE

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CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL thinner / reducer

REMARKS

Best results when used with HB BODY PRODUCTS

STORAGE

Guaranteed shelf-life 24 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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