

804 ANTISILICONE ADDITIVE



GENERAL TECHNICAL DESCRIPTION

Special additive for the treatment of silicon craters due to contamination.

To be used when absolutely necessary.

SURFACE

2K topcoats

Not recommended for primers or basecoat paints

PRETREATMENT/CLEANING OF SUBSTRATE



Non-contaminated areas around the repair zone, over which the mixture topcoat+additive will reach, must be thoroughly cleaned and degreased

PRODUCT APPLICATION

- Shake well before use.
- Add 1 - 2% 804 Anti Silicone into ready-to-spray paint (topcoat + hardener + thinner / reducer) or, 10 ml* additive for every 500ml (spray gun cup) of ready-for-use topcoat.
- Apply 1 coat of the mixture (topcoat + additive) at low pressure over the contaminated area.
- Repeat after 3 - 5 min in case the craters have not disappeared or closed completely.

* one cap of the 804 can equals 10ml

SPECIFIC GRAVITY

0.88 g/cm³

SOLID CONTENT

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CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL thinner / reducer

REMARKS

- Use 804 Anti Silicone Additive only when silicon craters appear.
- Follow strictly the specified dosage. Problems may occur in opposite case.
- Shake well before use.
- Stir thoroughly the mixture 804 & 2K Topcoat.

STORAGE

Guaranteed shelf-life 24 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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