



TECHNICAL DATA SHEET No 807

## P 360 2K HS PRIMER

### GENERAL TECHNICAL DESCRIPTION

High build filling primer for all type of repairs, with excellent coverage and isolating properties

Fast-drying, easy to sand

Paintable with all 1K and 2K systems

### SURFACE

Old, sanded paint work

Metal surfaces

OEM surfaces

Automotive Plastic Parts (PP, TSOP etc.)

HB Body Polyester Fillers

### PRETREATMENT/CLEANING OF SUBSTRATE



Sand substrate with an appropriate grit paper



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried

### PRODUCT APPLICATION: Apply 2 to 3 coats on a properly treated surface.



Shake well before using:  
2 - 3 min



Spray at a distance of  
20 - 30 cm, thinly applied  
coats



5 min / 23°C (73°F)



2 - 3 coats approximately  
20 - 30 microns



30 min / 23°C (73°F)



P 400 – P 600



P 600 – P 1000  
Sanding by hand, wet



Overcoat with any HB  
BODY Mix system



After use turn bottle  
upside down and spray  
out a small quantity,  
for the cleaning of the  
nozzle

### SPECIFIC GRAVITY

0.86 ± 0.02 g/cm<sup>3</sup>

### SOLID CONTENT

27 ± 2% Weight

### VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

### REMARKS

- Always try to use the product in accordance with the specifications provided
- Shake for 2 - 3 min after agitator ball has started to rattle
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc
- It is recommended to test on a similar surface for achieving the desired finishing result
- Always test plastic substrate for adhesion, due to the diverse nature of plastics
- Optimum operating temperature range 10°C - 25°C (50°F - 77°F)

### STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F).



Always wear protective  
equipment



Follow the application  
instructions mentioned  
in this TDS

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