



TECHNICAL DATA SHEET No 803

SPRAY IRIDA

GENERAL TECHNICAL DESCRIPTION

High quality acrylic paint for general purpose use: automotive, machinery, tools, decorative, furniture

Ideal for spot repairs and isolated panel paintings

Excellent coverage and quick drying providing a smooth surface

Available in a variety of popular RAL shades, gloss, semigloss, and matt finishes

SURFACE

Properly treated metallic, plastic, polyester and wooden surfaces.

It is recommended the use of primer before paint application

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried

PRODUCT APPLICATION: Apply two to three medium coats necessary to cover the area waiting 5 - 10 mins in between each coat. Each coat should appear uniform and air dry before the next one is applied



Shake well before using:
2 - 3 min



Spray at a distance of
25 cm, thinly applied
coats at 5 - 10 minutes
intervals



2 - 3 coats approximately
20 - 30 microns



Dust free 10 min /
23°C (73°F)
Full hardness within
24 hours



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

FLASH POINT

-97°C / -206°F

SPECIFIC GRAVITY

0.8 + 1.2 g/cm³ *

SOLID CONTENT

(NO THINNER)

11% Weight

VOC (2004/42/EC)

This is an aerosol based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

THEORETICAL COVERAGE

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CLEANING OF EQUIPMENT

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REMARKS

- Always try to use the product in accordance with the specifications provided
- Shake for 2 - 3 min after agitator ball has started to rattle
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc
- It is recommended to test on a similar surface for achieving the desired finishing effect
- Protect painted surfaces from exposure to harsh weather conditions
- Provide extra resistance by overcoating with IRIDA CLEAR COAT
- Optimum operating temperature range 10 - 25°C (50 - 77°F)

* Specific Gravity values are dependant on the shade

STORAGE SHELF LIFE

Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 36 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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