

## BASECOAT PAINT



### GENERAL TECHNICAL DESCRIPTION

One component solvent based ready mixed paint.

High quality solid and effect colours.

Quick drying and excellent covering power.

### SURFACE

OEM sanded surfaces  
Old refinishing paintworks, sanded  
All HB BODY primers

### PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

**PRODUCT APPLICATION: 2 coats for solid shades.  
2 coats plus an effect coat for metallic and pearl shades.**



Stir well before use



Mix 50% with 760 NORMAL / 761 SLOW BASECOAT THINNER / REDUCER



Ready to spray: 17 - 20 s  
DIN 4 / 20°C (68°F)



Paper filter 125 µm



1.2 – 1.3 mm  
1.7 - 2.2 bar (25 - 32 psi)

EFFECT COAT :  
1.5 bar (22 psi)

2 - 2.5 coats = 15 - 20 µm  
(0.6 - 0.8 mil)



Flash off time until matt and touch-free



Final flash off time until matt and touch-free

### USE OF HARDENER



For high durability and anti-chipping properties and 3-STAGE color shades, it is strongly recommended to mix basecoat with 10% HARDENER FOR TOPCOATS H752/H753/H754.

For interior use without clearcoat (trunk, bonnet etc.), also use hardener.

### SPECIFIC GRAVITY

0.9 - 1.13 g/cm<sup>3</sup> \*

### SOLID CONTENT

(NO THINNER)

22% ± 2% Weight

### VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties.

The maximum VOC content in this category

is 840 g/L. The VOC content in ready for

use form of this product is 840 g/L.

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### THEORETICAL COVERAGE

10 - 12 m<sup>2</sup>/l at 20 micron (0.8 mil)

dry film thickness

### CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL

NORMAL THINNER

### REMARKS

• Application only with the recommended thinners / reducers.

• After preparing the area to be painted ensure that it is free from dirt, wax, oil etc.

• Application temperature from 10 to 35°C (50 - 95°F).

### STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).

\* Specific gravity values lie within a range and depend on the color shade.



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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