



TECHNICAL DATA SHEET No 605

BUMPER PAINT

GENERAL TECHNICAL DESCRIPTION

1K acrylic paint designed for plastic automotive parts such as bumpers, decorative stripes, exterior mirrors, etc.

Direct application (no need of a primer).

Great durability and flexibility.

Short drying times.

Excellent opacity.

SURFACE

Plastic automotive parts excluding pure PE (Polyethylene)

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION



20 - 25% 740 NORMAL / 741 SLOW ACRYL THINNER / REDUCER



Ready to spray: 20 - 25 s
DIN 4 / 20°C (68°F)



1.2 - 1.4 mm
1.7 - 2.2 bar (25 - 32 psi)
2x coats = 35 - 40 µm
(1.4 - 1.6 mil)



5 - 10 min / 23°C (73°F)
Flash off time between coats



1 h / 23°C (73°F)
10 min / 60°C (140°F)
panel temperature



Short wave 3 - 5 min
Distance: 60 - 70cm

SPECIFIC GRAVITY

1 ± 0.02 g/cm³

SOLID CONTENT

(NO THINNER / REDUCER)

40 ± 2% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L. 2004/42/IIIB(e)(840)840

THEORETICAL COVERAGE

7- 8 m²/l at 35 micron (1.4 mil) dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL Thinner / Reducer

REMARKS

- Application only with the recommended thinners / reducers.
- Do not use at temperatures below 15°C (59°F).
- Clear coat is not needed.

STORAGE SHELF LIFE

- Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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MARCH 2024