



## TECHNICAL DATA SHEET No 701

# BODY 650 STONE CHIP

### GENERAL TECHNICAL DESCRIPTION

Underbody material with sound deadening / sealing properties and optimum covering ability. Provides protection against from stone chips. Excellent adhesion, quick drying. It can be painted over with all HB BODY paint systems. Ready for use.

### SURFACE

Lower external parts (wheel arches, running board, etc.) and internal areas (bonnet, trunk, etc.) of the car body

### PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

### PRODUCT APPLICATION



Shake well before using:  
2 - 3 min



Apply with UBS gun  
Pressure: 3 - 4 bar  
(44 - 58 psi)  
150 - 200 µm (5.9 - 7.9 mil)



Non force dry  
2 h / 23°C (73°F)  
30 min / 60°C (140°F)  
panel temperature



It can be painted over  
with all HB BODY paint  
systems

### For painting over:



5 - 10 min / 23°C (73°F)  
after 650 application



Use P340 PLASTOFIX  
(Recommended)



5 - 10 min / 23°C (73°F)  
flash off time between  
coats



Refer to paint TDS for  
drying times

### SPECIFIC GRAVITY

1.57 ± 0.03 g/cm<sup>3</sup>

### SOLID CONTENT

75 ± 2% Weight

### VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L. 2004/42/IIIB(e)(840)840

### THEORETICAL COVERAGE

5 - 6 m<sup>2</sup> / l at 100 micron (4 mil) dry film thickness

### CLEANING OF EQUIPMENT

Clean after final use with  
767 NITRO THINNER

### REMARKS

- It can be also spread by brush to give form and texture.
- Best results when used with HB BODY products.

### STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective  
equipment



Follow the application  
instructions mentioned  
in this TDS

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